## HM: Secondary Air Injection (AIR) System



## HM1 CHECK FOR DIAGNOSTIC TROUBLE CODES (DTC)

Are DTCs P0410, P0412, P0491, P2257, P2258, or P2448 present?

Yes	No	
	For all others, GO to Section 4, <u>Diagnostic</u> <u>Trouble Code (DTC) Charts and Descriptions</u> .	

## HM2 VISUALLY INSPECT THE SECONDARY AIR SYSTEM COMPONENTS AND HOSES

- Visually inspect the secondary AIR system components, connectors and hoses for:
  - damaged hoses
  - obstructions
  - exhaust damage
  - restricted secondary AIR pump inlet
  - water or ice

## Are the secondary AIR system components and hoses OK?

Yes	No
GO to HM3.	REPAIR as necessary.
	CLEAR the DTCs. REPEAT the self-test.

## HM3 CHECK THE VPWR VOLTAGE TO THE SECONDARY AIR RELAY

- Secondary AIR relay removed.
- Ignition ON, engine OFF.
- Measure the voltage between:

(+) Secondary AIR Relay Connector, Harness Side	
VPWR - Pin 85	Ground
B+ - Pin 30	Ground

## Are the voltages greater than 10 V?

Yes	No
	REPAIR the open circuit. CLEAR the DTCs. REPEAT the self-test.

## HM4 CHECK THE SECONDARY AIR RELAY

• Ignition OFF.

• Carry out the relay component test. Refer to the Wiring Diagrams Cell 149 Component Testing.

#### Does the relay pass the component test?

Yes	No
	INSTALL a new secondary AIR relay. CLEAR the DTCs. REPEAT the self-test.

# HM5 CHECK THE SECONDARY AIR PUMP GROUND CIRCUIT FOR AN OPEN CIRCUIT IN THE HARNESS

- Secondary AIR Pump Motor connector disconnected.
- Measure the resistance between:

( + ) Secondary Air Pump Connector, Harness Side	(-)
AIR_GND - Pin 1	Ground

#### Is the resistance less than 5 ohms?

Yes	No
	REPAIR the open circuit. CLEAR the DTCs. REPEAT the self-test.

# HM6 CHECK THE SECONDARY AIR PUMP CIRCUIT(S) FOR AN OPEN IN THE HARNESS

• Measure the resistance between:

(+) Secondary AIR Relay Connector, Harness	( - ) Secondary Air Pump Connector, Harness
Side	Side
AIR_PWR - Pin 87	AIR_PWR - Pin 2

### Is the resistance less than 5 ohms?

Yes	No	
	REPAIR the open circuit. CLEAR the DTCs. REPEAT the self-test.	

## HM7 CHECK THE SECONDARY AIR CIRCUIT(S) FOR AN OPEN IN THE HARNESS

- PCM connector disconnected.
- Measure the resistance between:

(+) PCM Connector, Harness Side	e ( - ) Secondary AIR Relay Connector, Harness Side	
AIR - Pin B1	AIR - Pin 86	
AIRM - Pin B50	AIR_PWR - Pin 87	

#### Are the resistances less than 5 ohms?

Yes	No

# HM8 CHECK THE SECONDARY AIR MONITOR CIRCUIT AND THE SECONDARY AIR PUMP VOLTAGE CIRCUIT FOR A SHORT TO GROUND

• Measure the resistance between:

( + ) PCM Connector, Harness Side	(-)
AIRM - Pin B50	Ground
AIR - Pin B1	Ground

#### Are the resistances greater than 10K ohms?

Yes	No
I (a( ) to HIMM	REPAIR the short circuit. CLEAR the DTCs. REPEAT the self-test.

# HM9 CHECK THE SECONDARY AIR MONITOR CIRCUIT AND THE SECONDARY AIR PUMP VOLTAGE CIRCUIT FOR A SHORT TO VOLTAGE

- Ignition ON, engine OFF.
- Measure the voltage between:

(+) PCM Connector, Harness Side	(-)
AIRM - Pin B50	Ground
AIR - Pin B1	Ground

#### Is any voltage present?

Yes	No
REPAIR the short circuit.	GO to <u>HM10</u> .
CLEAR the DTCs. REPEAT the self-test.	

## HM10 MEASURE THE VACUUM AT THE SECONDARY AIR SOLENOID VALVE

**NOTICE:** Running the secondary AIR pump with OTM longer than 2 minutes may overheat and damage the secondary AIR pump. Refer to Section 2, {Output Test Mode}.

- Ignition OFF.
- · Secondary AIR relay installed.
- · Secondary AIR Solenoid connector connected.
- PCM connector connected.
- Ignition ON, engine OFF.
- Connect a vacuum gauge to the control vacuum outlet at the secondary AIR valve.
- Enter output test mode. Refer to Section 2, Output Test Mode (OTM).
- · Command the outputs ON.
- Observe the vacuum gauge reading at the secondary AIR valve.
- · Command the outputs OFF.

• Exit output test mode.

## Is vacuum present at the secondary AIR diverter valve?

Yes	No
	INSTALL a new secondary AIR valve.
	REFER to the Workshop Manual Section 303- 08A, Engine Emission Control.
	CLEAR the DTCs. REPEAT the self-test.

## HM11 CHECK THE SECONDARY AIR PUMP OPERATION

- Enter output test mode. Refer to Section 2, Output Test Mode (OTM).
- Disconnect the inlet hose from the secondary AIR valve.
- Command the outputs ON.
- Place your hand over the secondary AIR valve inlet hose.
- Command the outputs OFF.
- Exit output test mode.

## Is there any air flow from the secondary AIR inlet valve hose?

Yes	No
INSTALL a new secondary AIR valve.	INSTALL a new secondary AIR pump.
	REFER to the Workshop Manual Section 303- 08A, Engine Emission Control.
CLEAR the DTCs. REPEAT the self-test.	CLEAR the DTCs. REPEAT the self-test.